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# Mott MacDonald Project – Hong Kong/Macau

City of Dreams - Macau



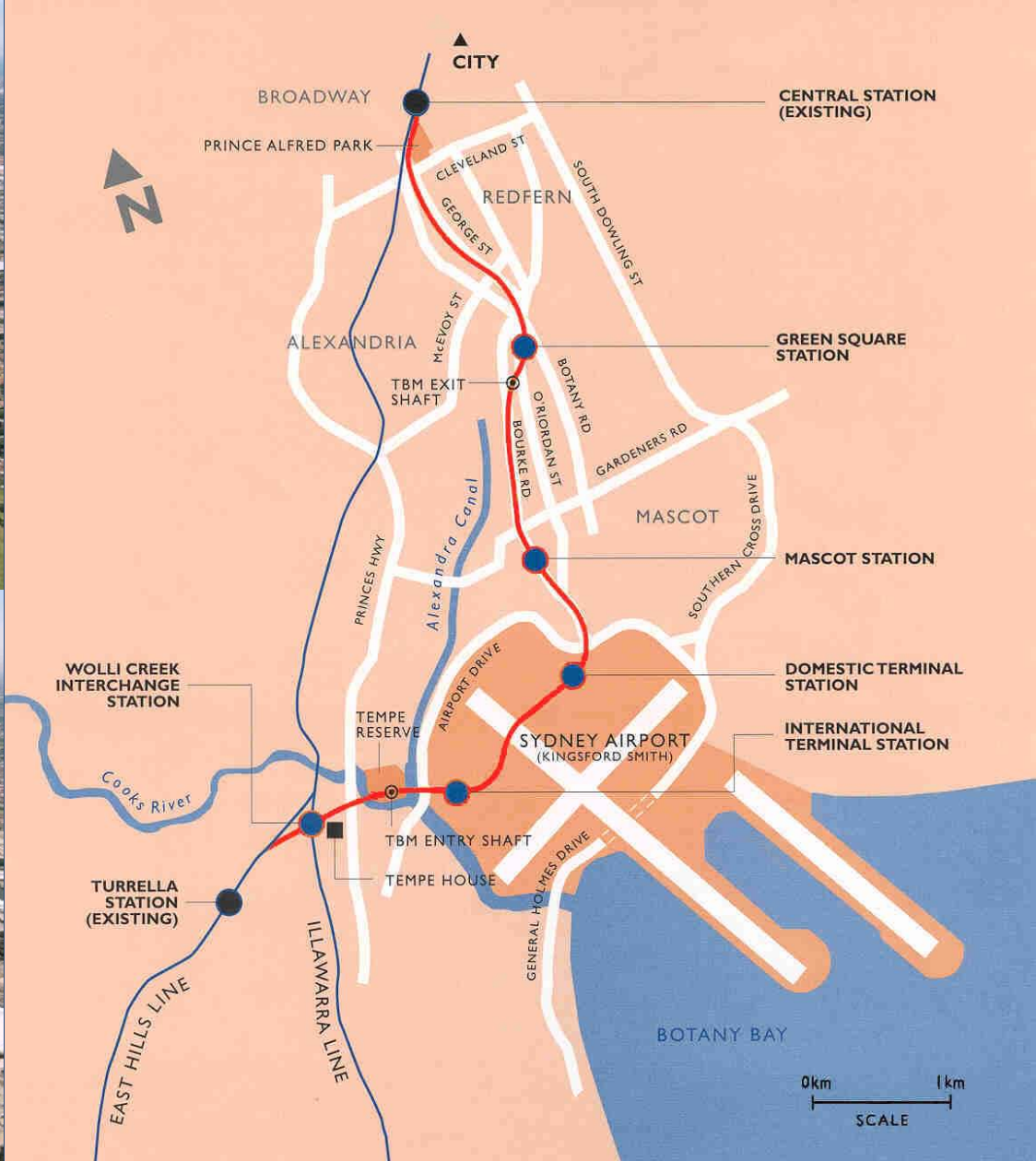
Kowloon Southern Link



South Island Line

# Airport Line - Sydney

**(Previously known as the New Southern Railway)**

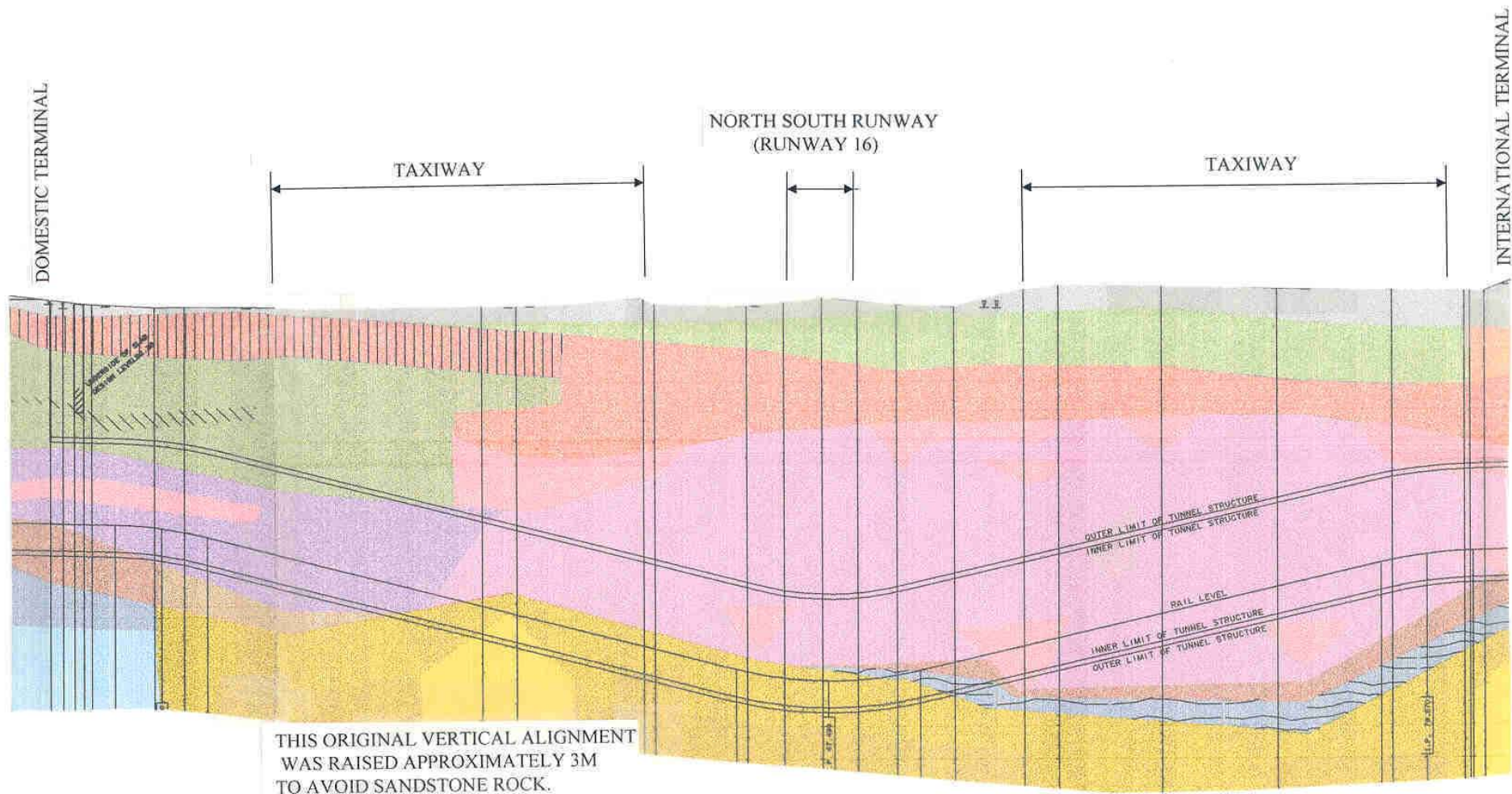


New Southern Railway Alignment



**Tunnel Horizontal Alignment Across Main Runway, Sydney Airport**



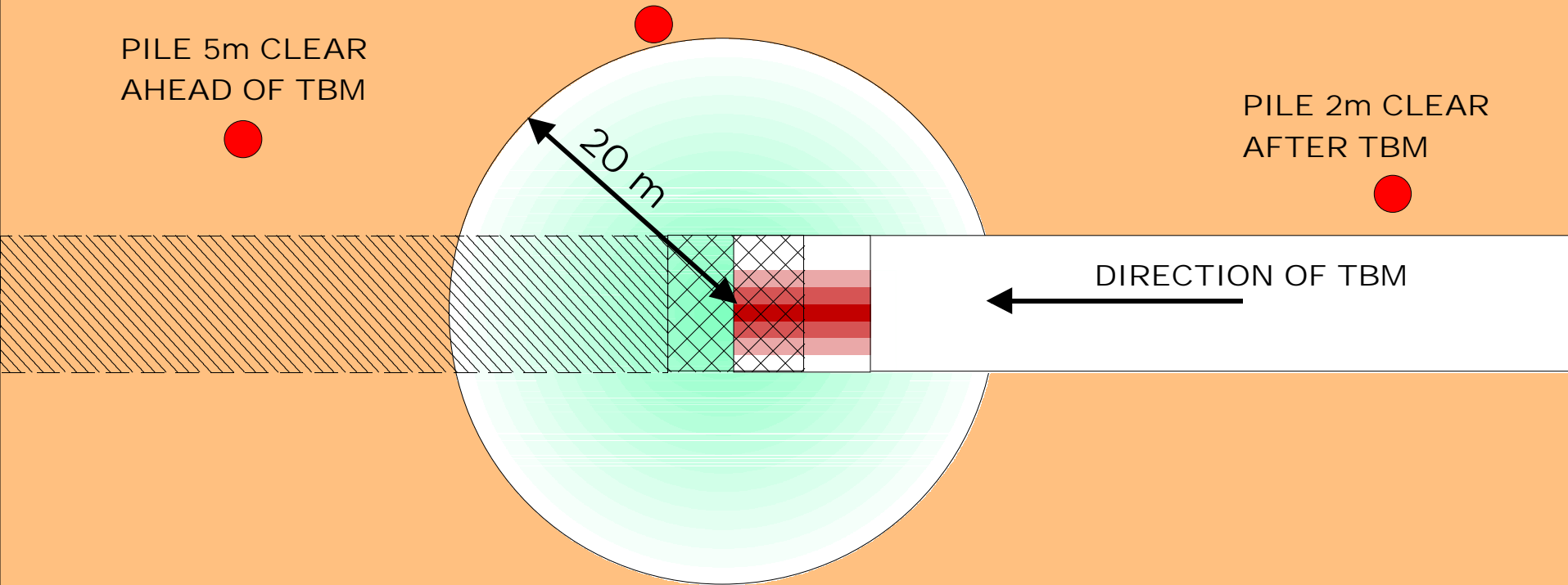


## Geological Section Under Airport between the International and Domestic Terminals

NO PILE CONSTRUCTION IN THIS ZONE

PILE 5m CLEAR  
AHEAD OF TBM

PILE 2m CLEAR  
AFTER TBM



10 X 10M NO HEAVY SURFACE LOADING ZONE

CRITERIA TO PROTECT TUNNEL AND TBM AT  
THE DOMESTIC TERMINAL ELEVATED ROADWAY



**Soft Ground Tunnel - Watertight Concrete Segmental Lining**



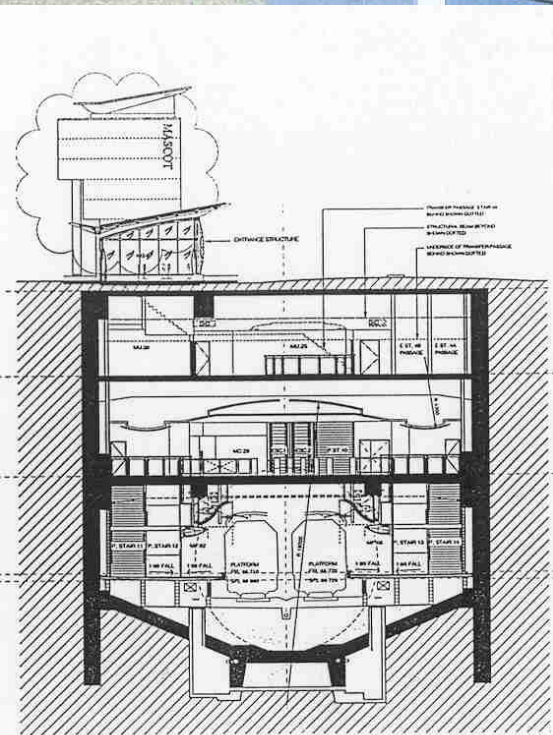
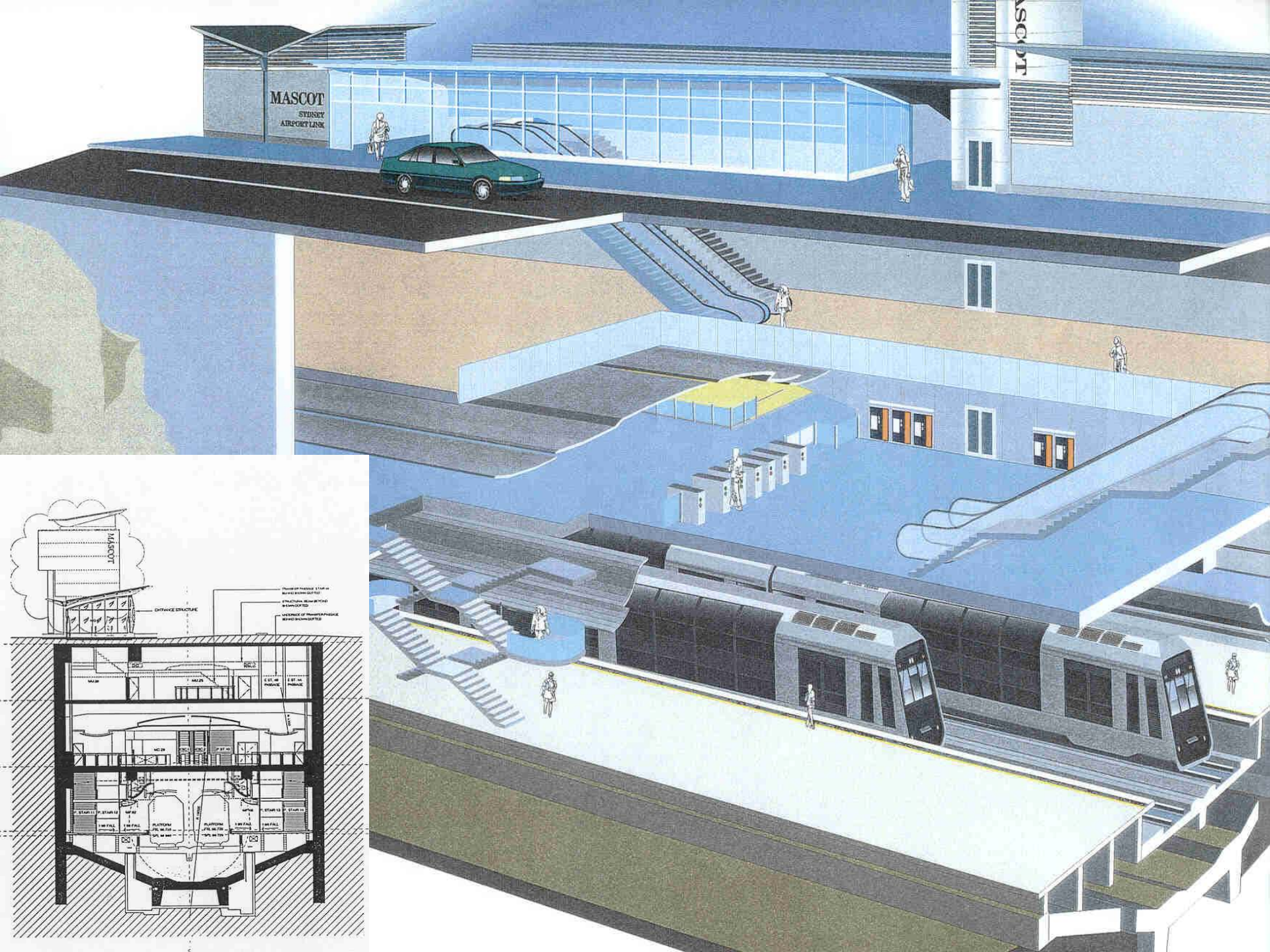
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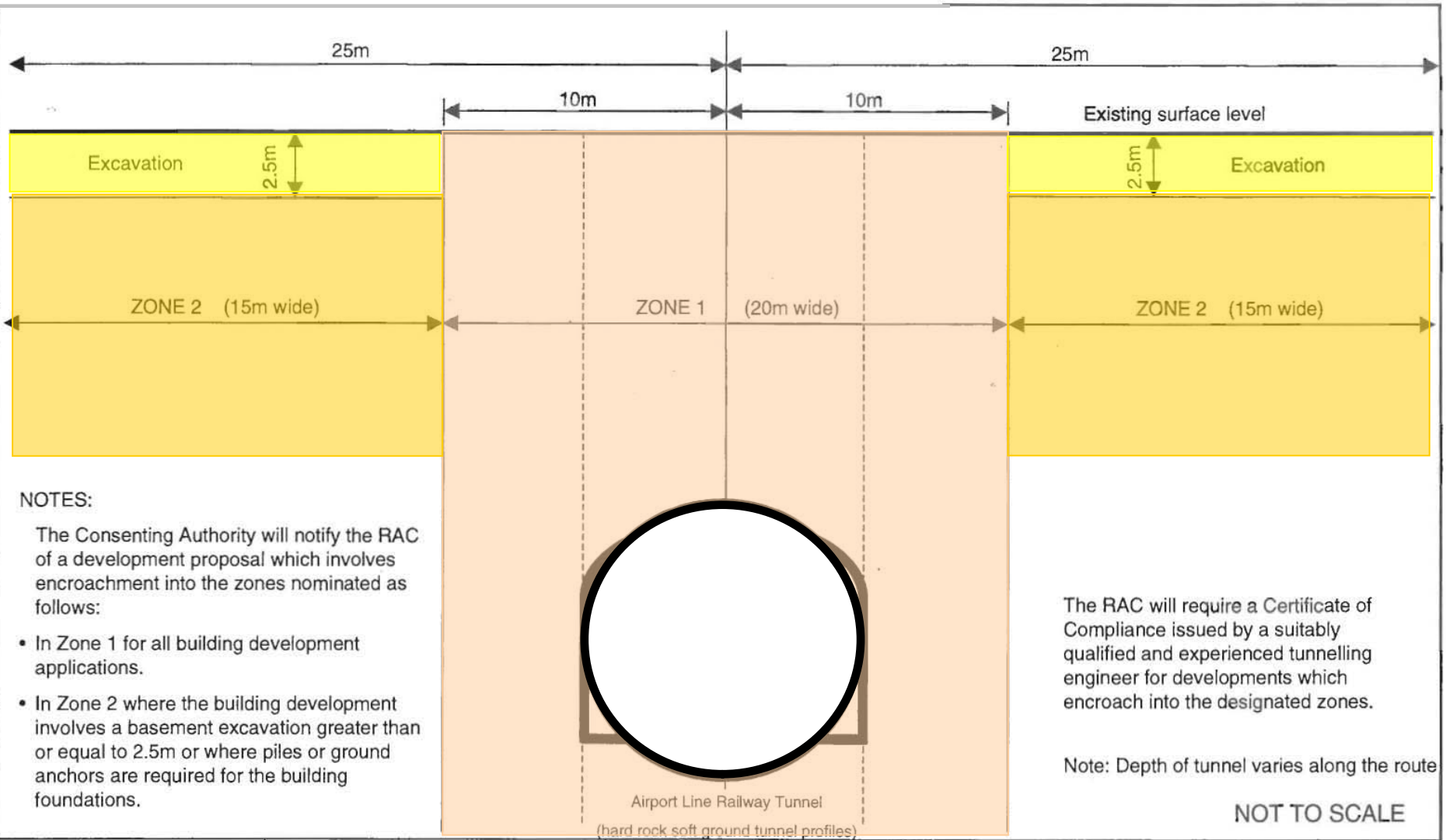
**Closer view  
Tempe Site and Rail, Road  
and River Crossings**











**NOTES:**

The Consenting Authority will notify the RAC of a development proposal which involves encroachment into the zones nominated as follows:

- In Zone 1 for all building development applications.
- In Zone 2 where the building development involves a basement excavation greater than or equal to 2.5m or where piles or ground anchors are required for the building foundations.

The RAC will require a Certificate of Compliance issued by a suitably qualified and experienced tunnelling engineer for developments which encroach into the designated zones.

Note: Depth of tunnel varies along the route

**NOT TO SCALE**

**THIS FIGURE APPLIES TO THE HARD ROCK AND SOFT GROUND BORED TUNNELS AND THE CUT AND COVER TUNNELS**

**E. J. Nye & Associates Pty Ltd**  
 ABN 66 003 860 937  
 Consulting Engineers  
 P.O. Box 621  
 North Sydney NSW 2059

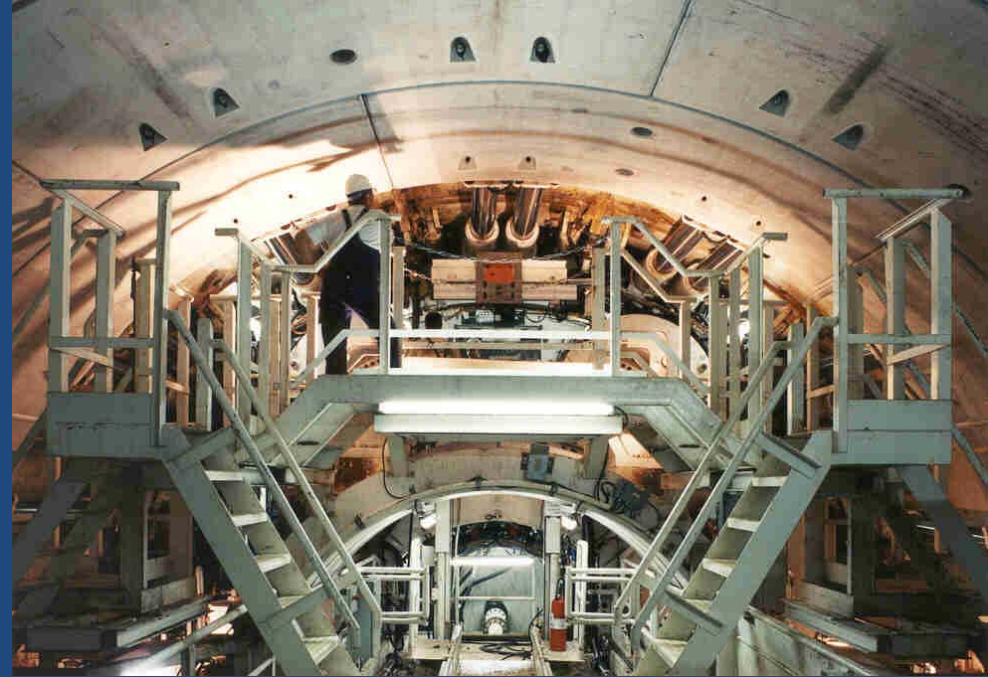
On behalf of  
**Rail Access Corporation**  
 Level 16  
 55 Market Street  
 Sydney NSW 2000

**Airport Line Railway  
 Zone Definitions  
 Certificate of Compliance**

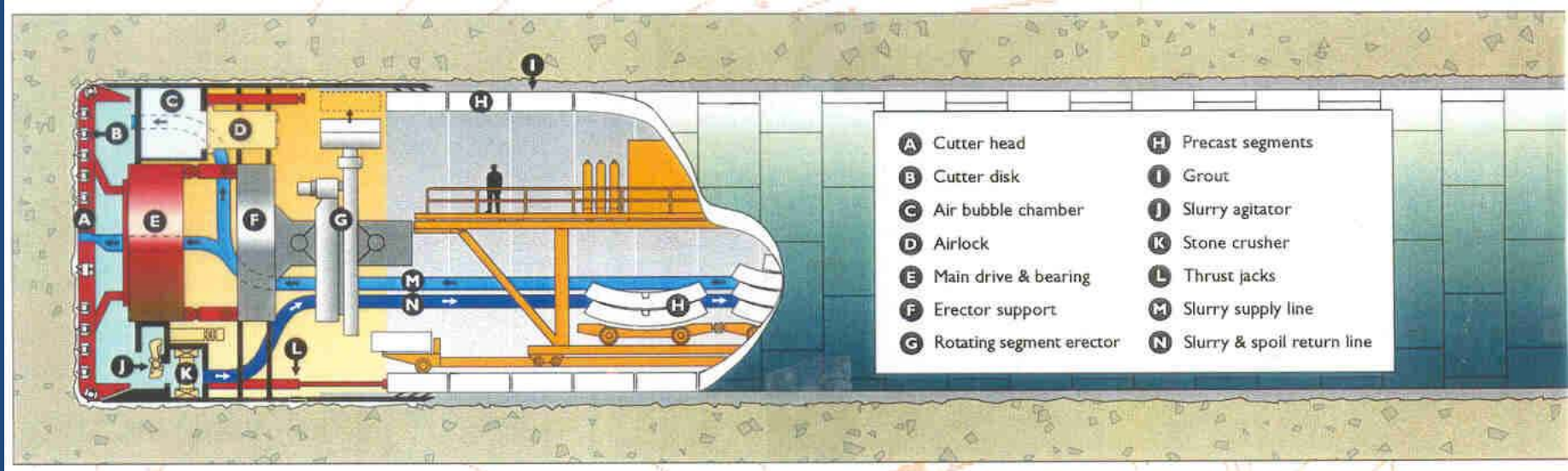
**Figure 1, Version 03, April 2000**



**Slurry  
TBM Head**



**Back of  
TBM**



**Section Through Slurry TBM**



Event	Probability			Consequences of Disruption			Comments
	Low	Med	High	Low	Med	High	
1. Small Void at cutterhead < 4m <sup>3</sup>			♦	♦			
2. Large void at cutterhead > 4m <sup>3</sup> during intervention	♦					♦	
3. Segment seal failure (slurry flow in)	♦				♦		
4. Failure of tail shield brushes	♦				♦		
5. Having machine stopped							
1 day			♦	♦			
3 days		♦		♦			
7 days	♦				♦		
1 month	♦				♦		Major mechanical breakdown
3 months	♦					♦	
6. Failure of slurry system pumps							
during intervention	♦					♦	No slurry pipe change and no maintenance on P1.1
during excavation			♦	♦			Check mud quality continuously to reduce risk
7. Failure of Air confining pressure							
during intervention	♦					♦	Probability is very low because there are 3 compressors including 1 diesel to supply air
during excavation	♦					♦	
8. Slurry Treatment Plant Breakdown			♦	♦			Continuous checking of mud quality.
9. Power Supply Failure			♦	♦			Main supply is on the 705 feeder. Back up 702 feeder immediately available and emergency generator to keep pumps operational. Need to monitor mud quality.
10. Mud Quality							
during intervention	♦					♦	No intervention unless mud quality OK
during excavation	♦				♦		Due to tunnelling in clay
11. Grout System Failure	♦			♦			2 pumps, 4 lines, 8 injection points, 2 in storage (i.e. 5 rings). No excavation if there is no grout.
12. Tree on route	♦			♦			It is highly likely that we have already come across a tree
13. Main Bearing Failure	♦					♦	Continuous monitoring of forces/pressures and analysis of hydraulic fluid.
14. Failure of sealing of articulation	♦					♦	2 seals plus injection of mastic grease and polyurethane foam possible if there is a problem.
15. Unplanned Intervention							
without void			♦	♦			Monitor/assess data acquisition and grout volumes continuously and especially prior to evacuation of cutter head to determine if OK to do so.
with void 4m <sup>3</sup>	♦					♦	

TABLE 1: FAC Land and North Apron Risk/Hazard Analysis

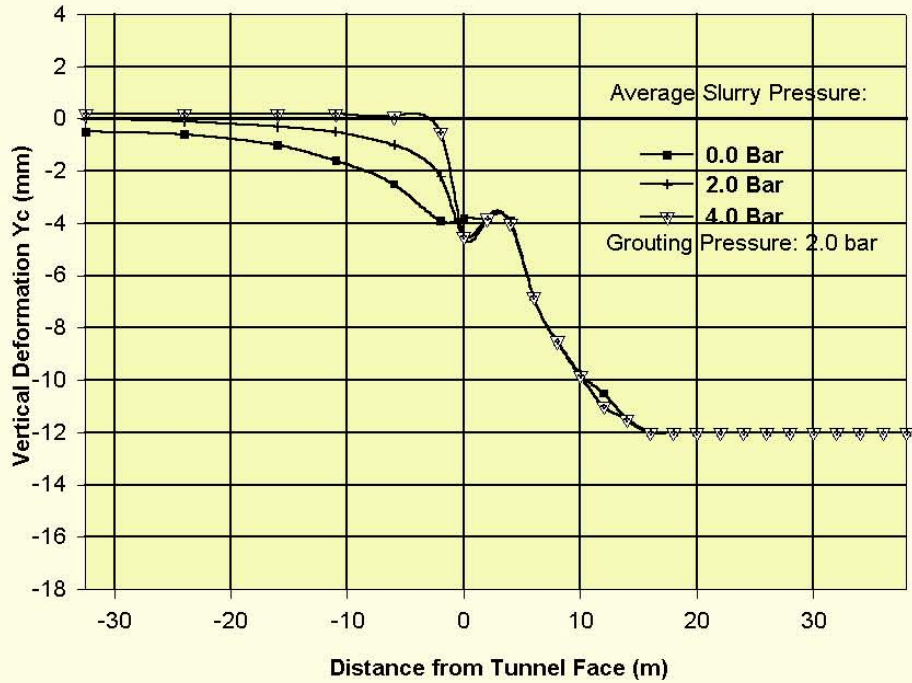


FIGURE 2A: Vertical Deformation Along Crown for Different Values of Average Slurry Pressure

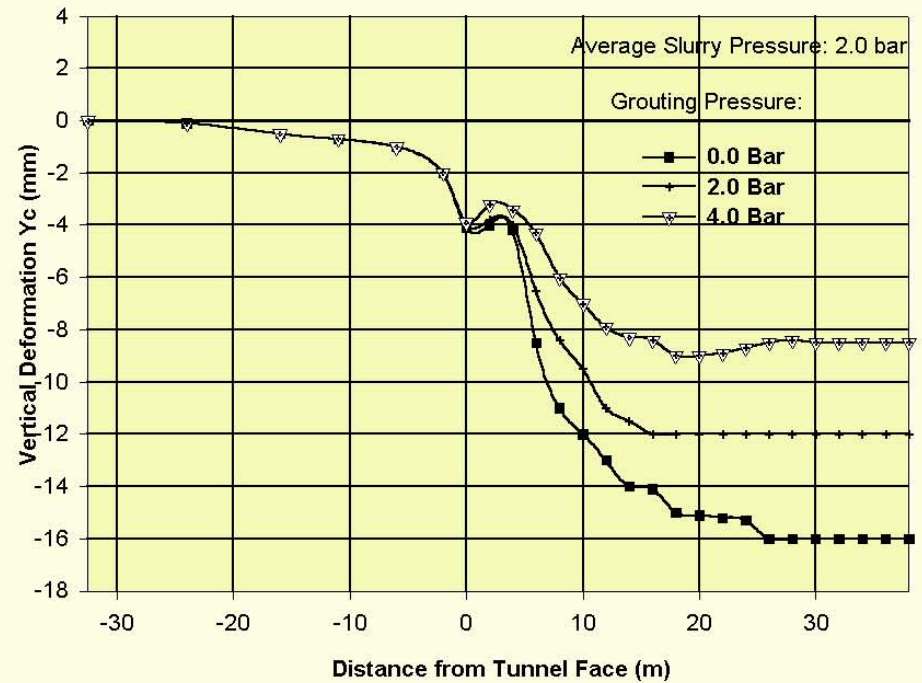
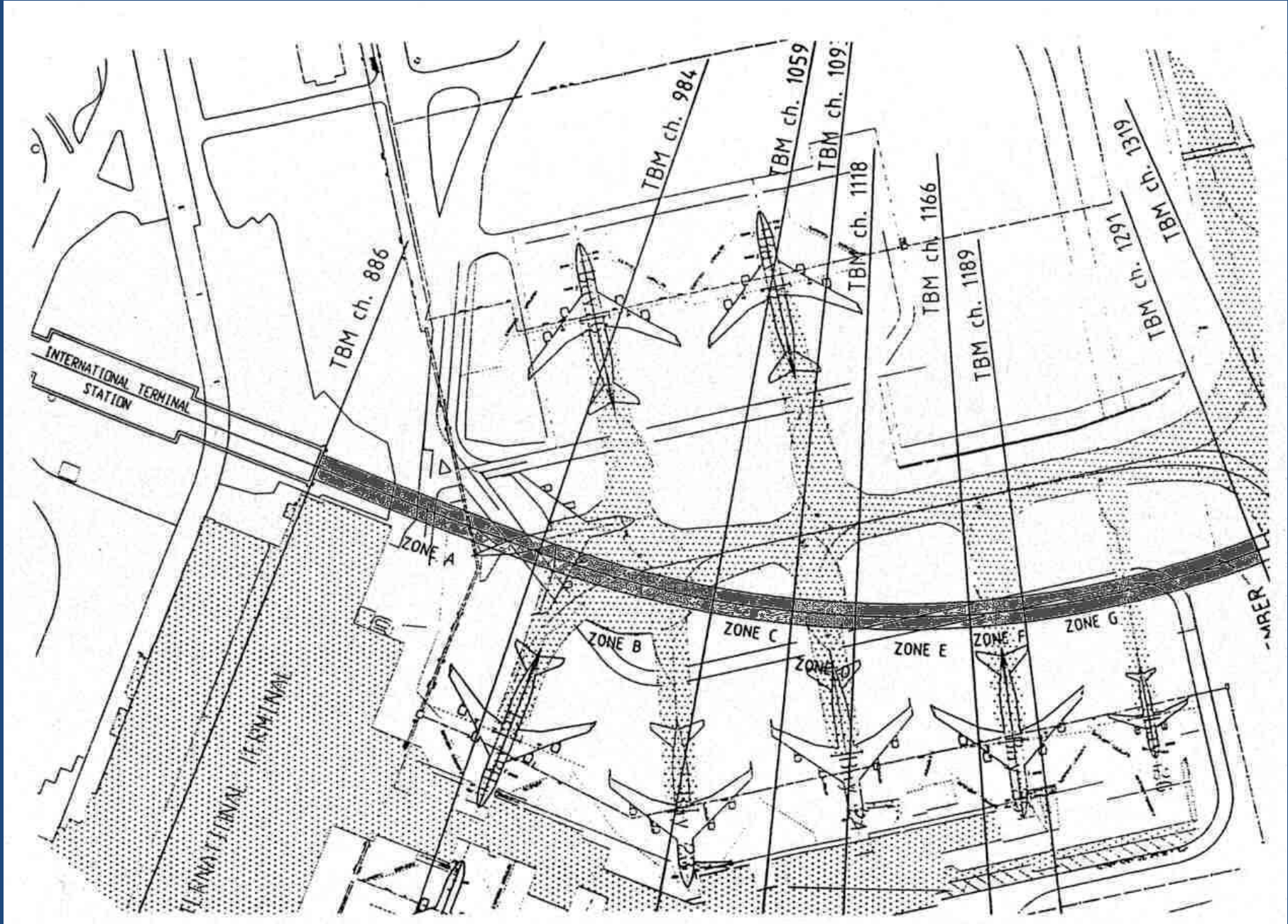


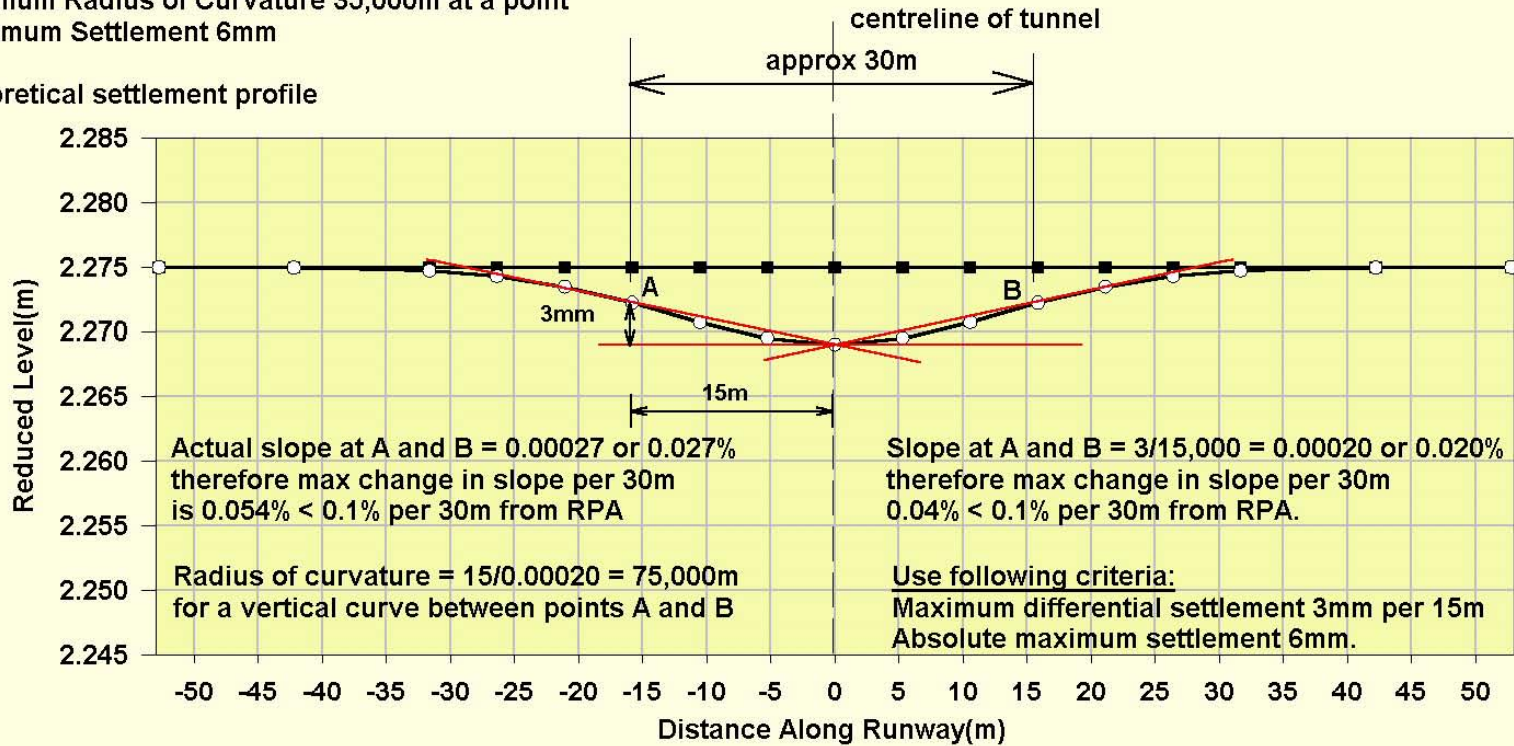
FIGURE 2B: Vertical Deformations Along Crown for Different Values of Grout Pressure



North Apron Plan - Tunnel Alignment

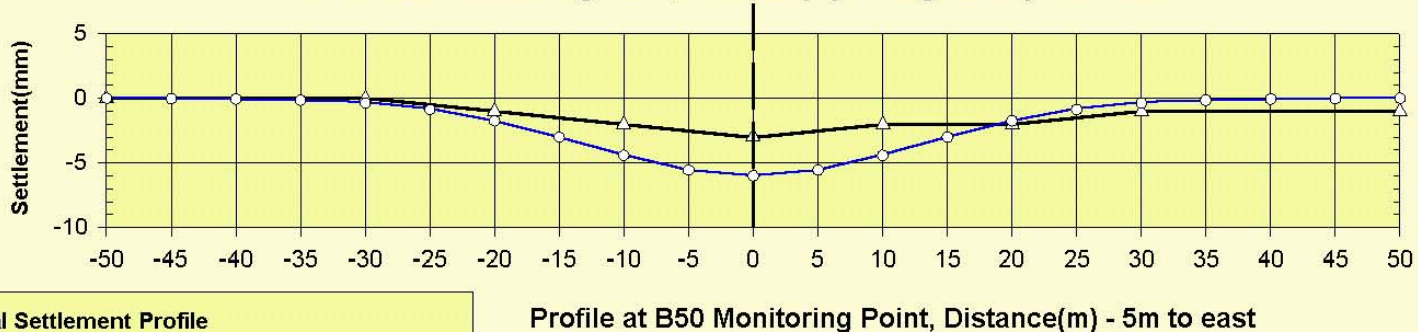
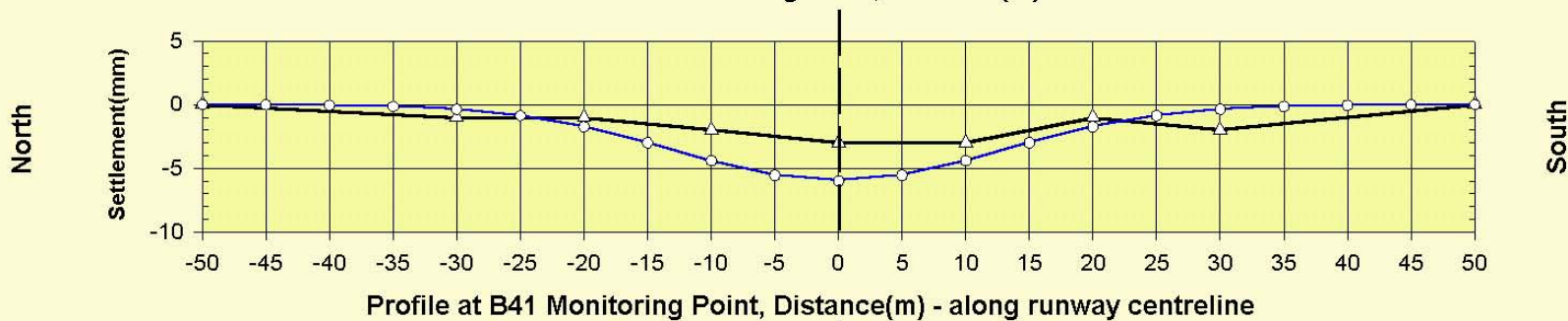
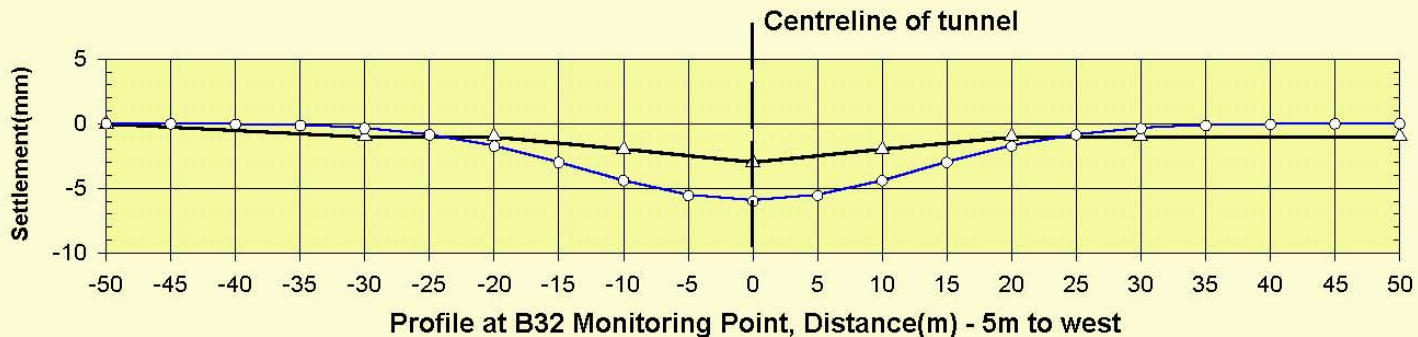
Minimum Radius of Curvature 35,000m at a point  
 Maximum Settlement 6mm

Theoretical settlement profile



- Position vs Level
- Face Loss 0.21%, Maximum Settlement 6mm

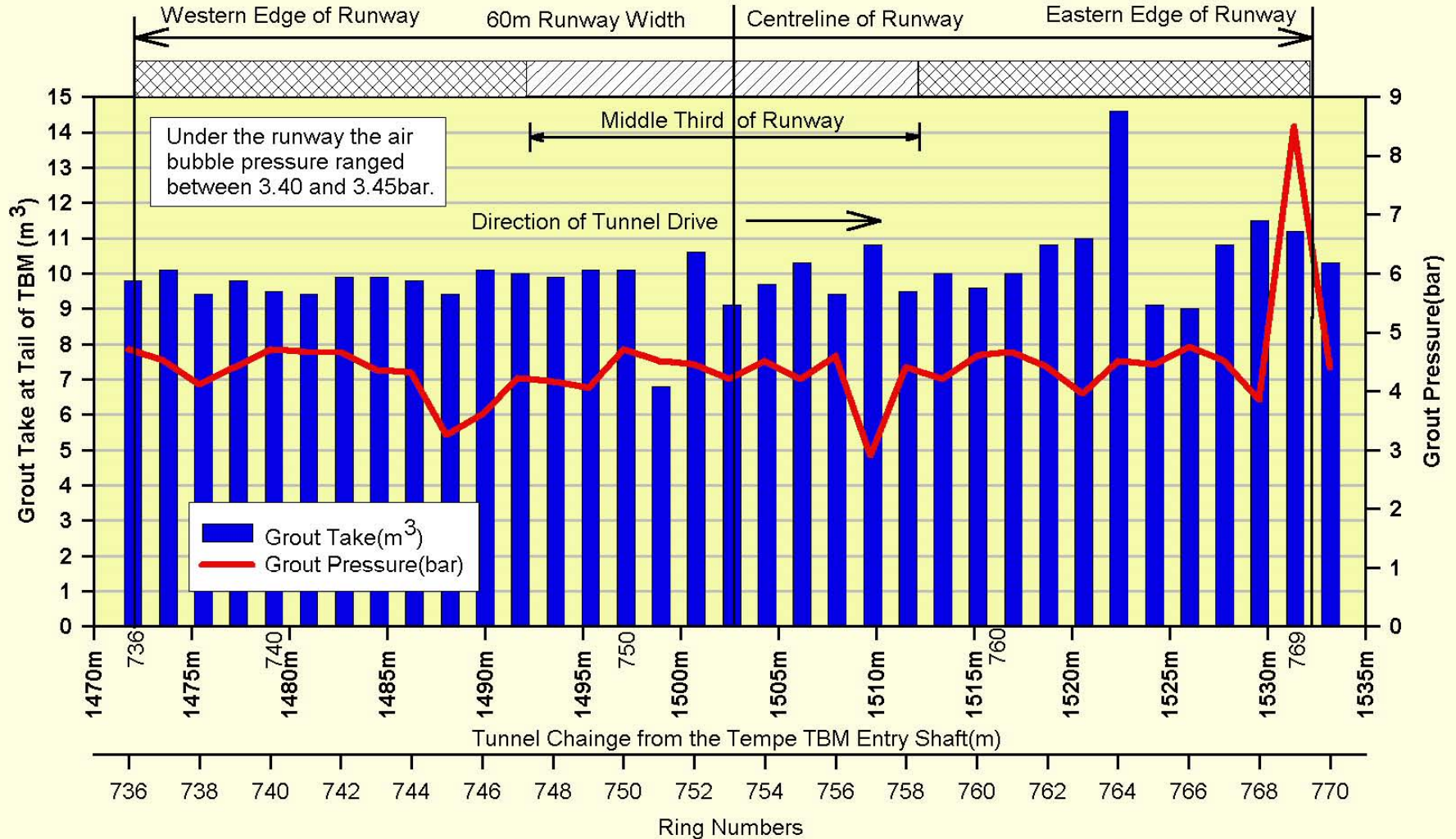
Figure 4: Settlement Criteria to Comply with the Rules and Practices for Aerodromes(RPA).



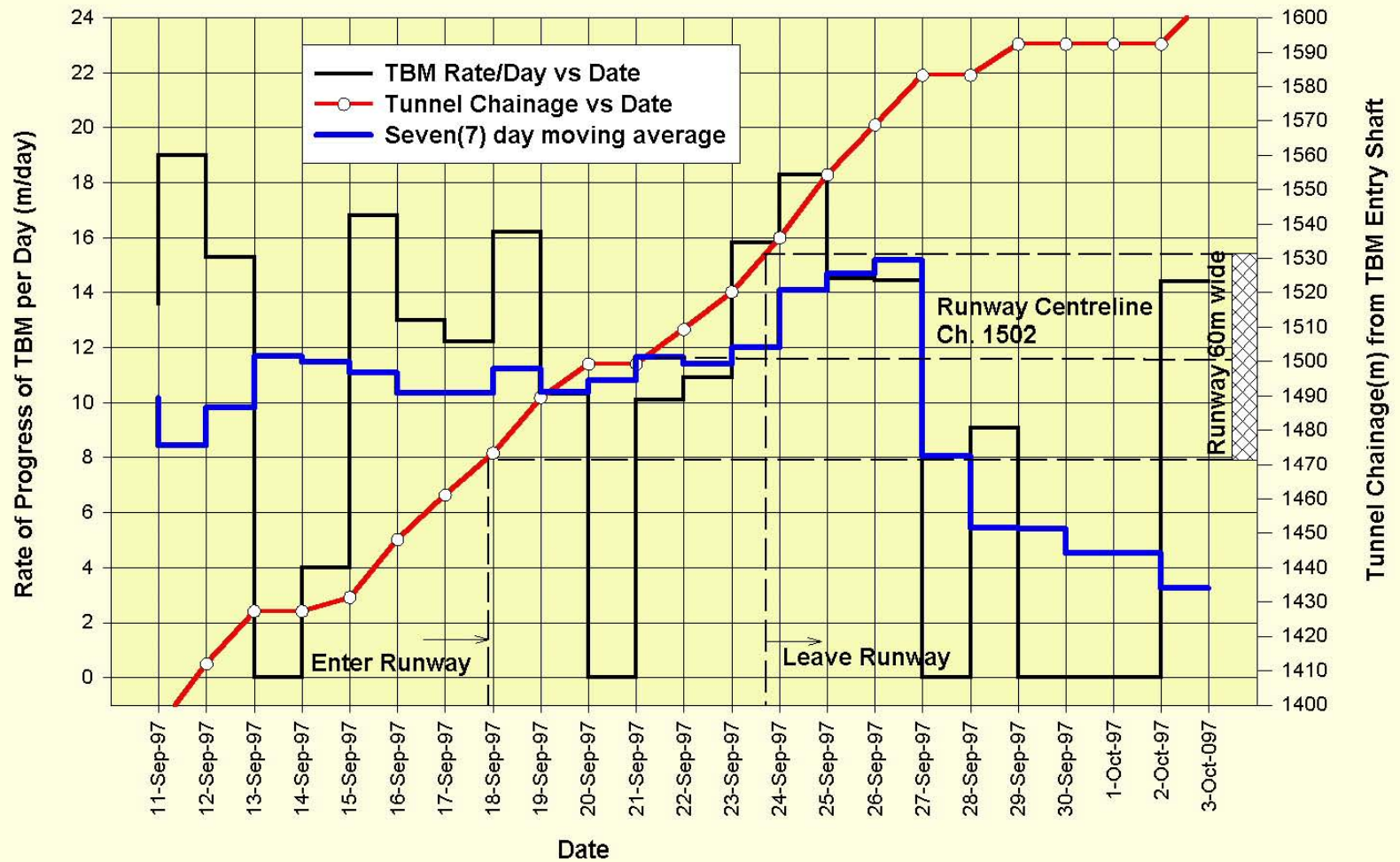
Date of readings: 7 October, 1997



Figure 6: Settlement Profiles Along Runway

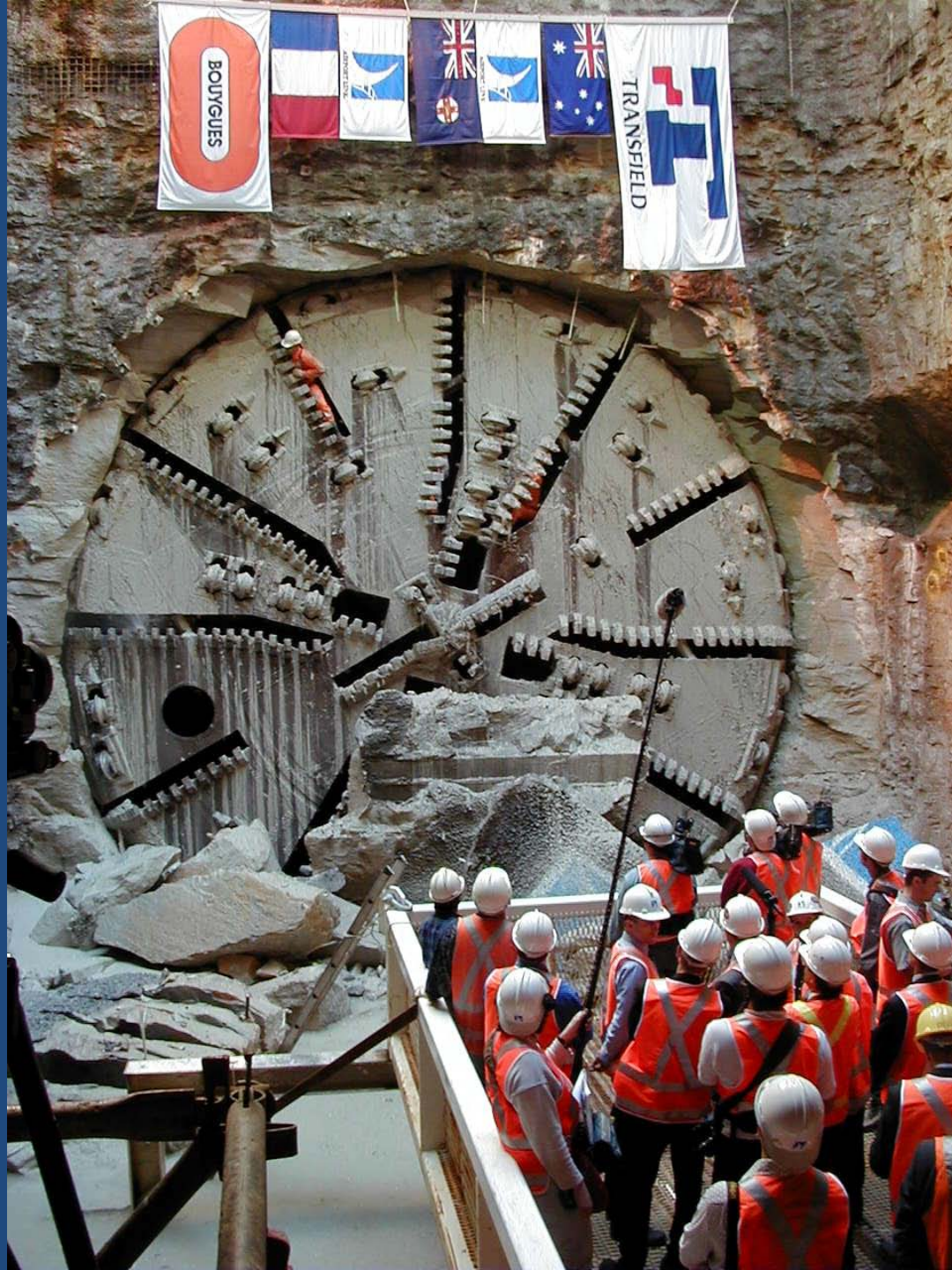


**Figure 7: Grout Take Volume(cum) and Grout Pressure(bar) at Tail of TBM Under the Runway (Lining Ring Nos 736 to 770)**



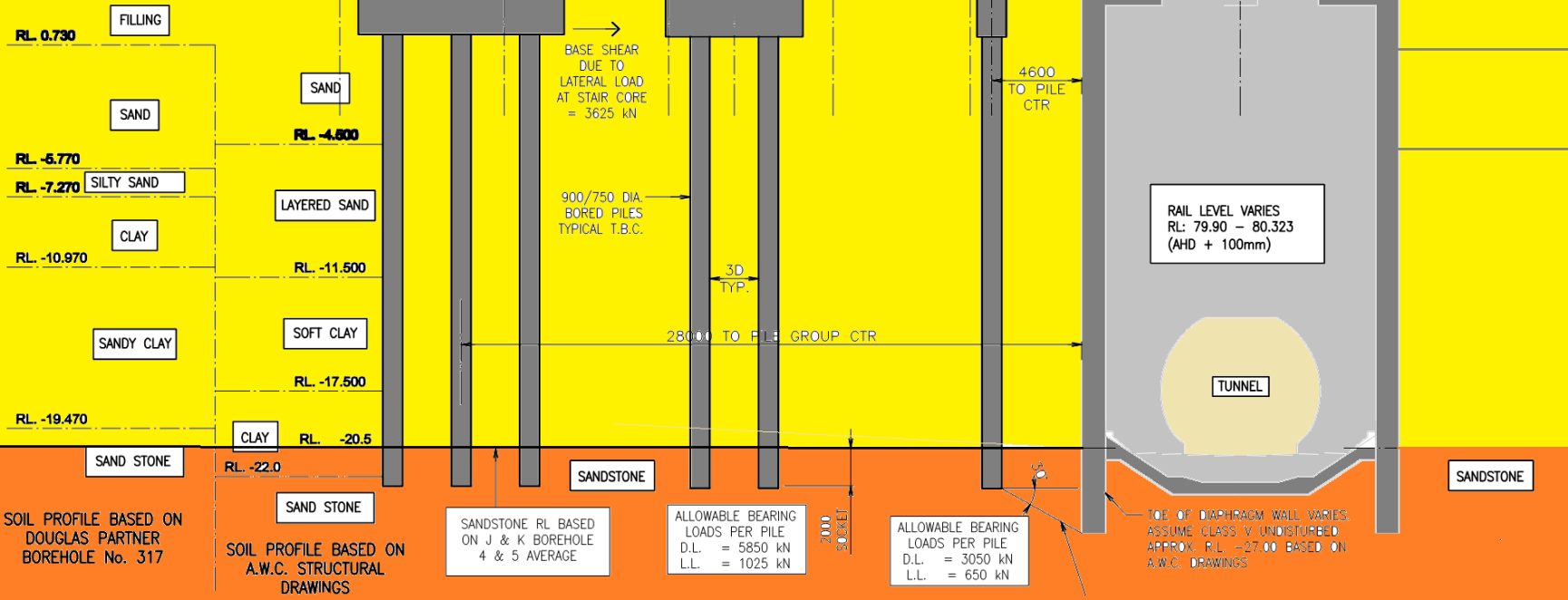
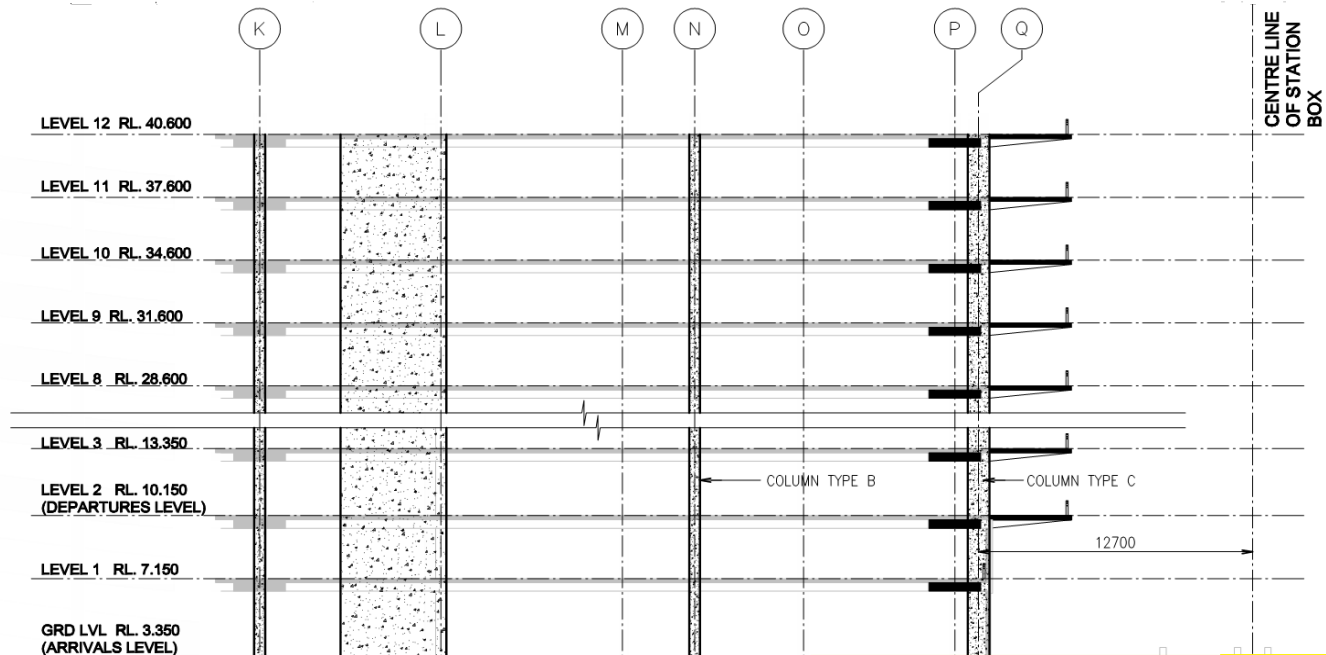
**Figure 8: Location and Rate of Progress of Slurry TBM Under the Runway**







**View to and from the International Terminal, Sydney Airport**





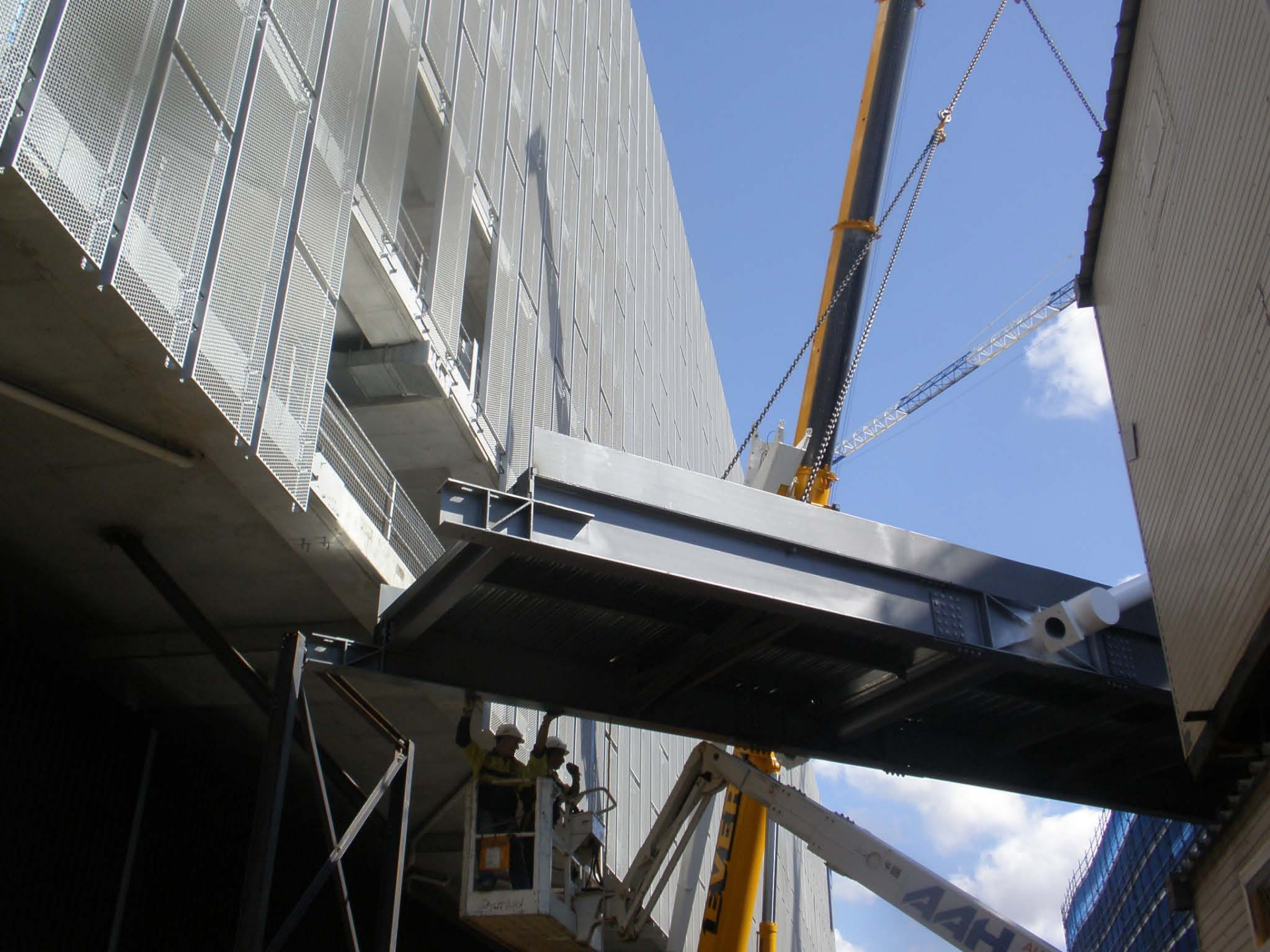




999  
BH 71 ZH

**DANGER**  
KEEP CLEAR  
KEEP CLEAR  
DANGER







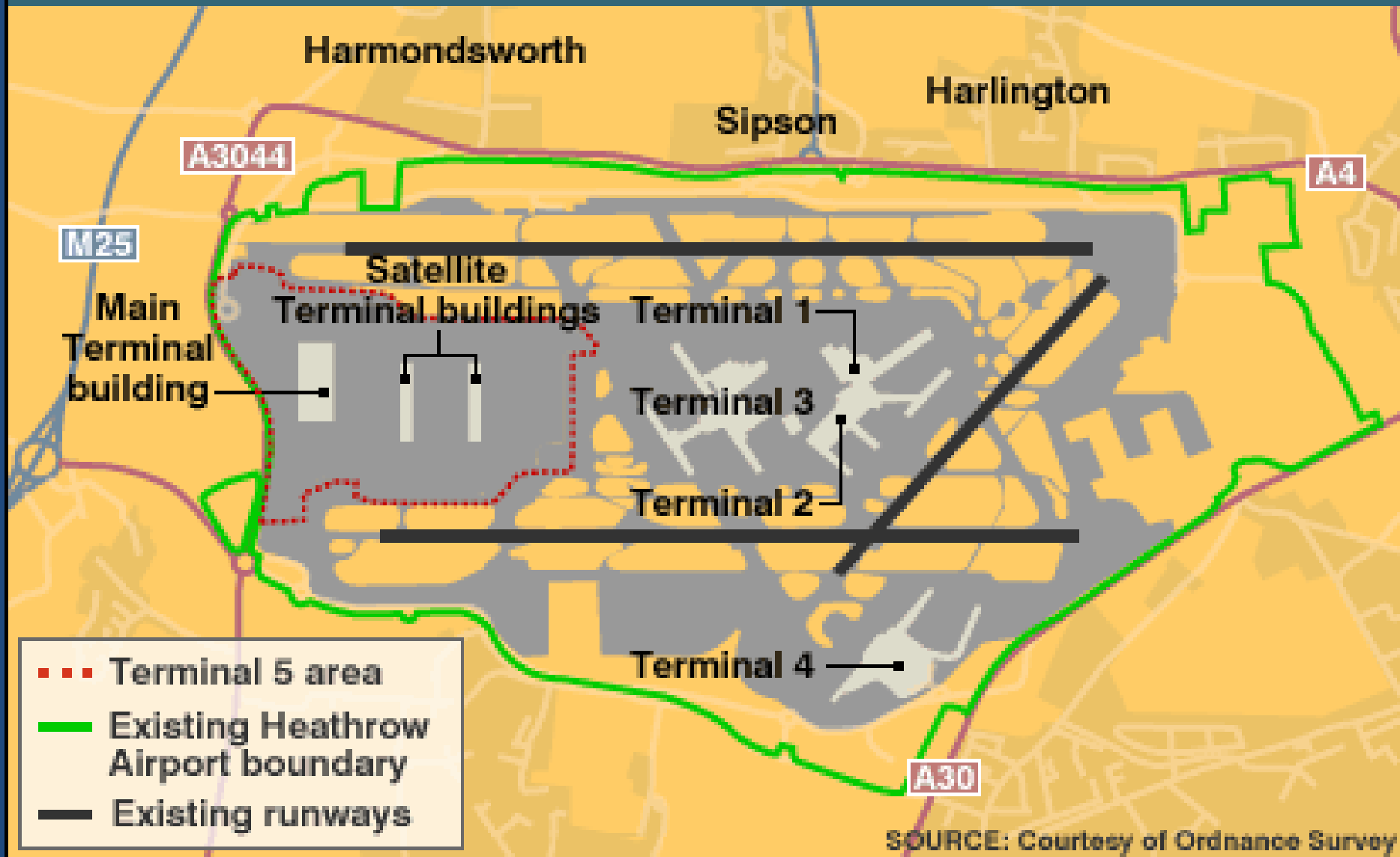
now you're flying, worldwide.

australia

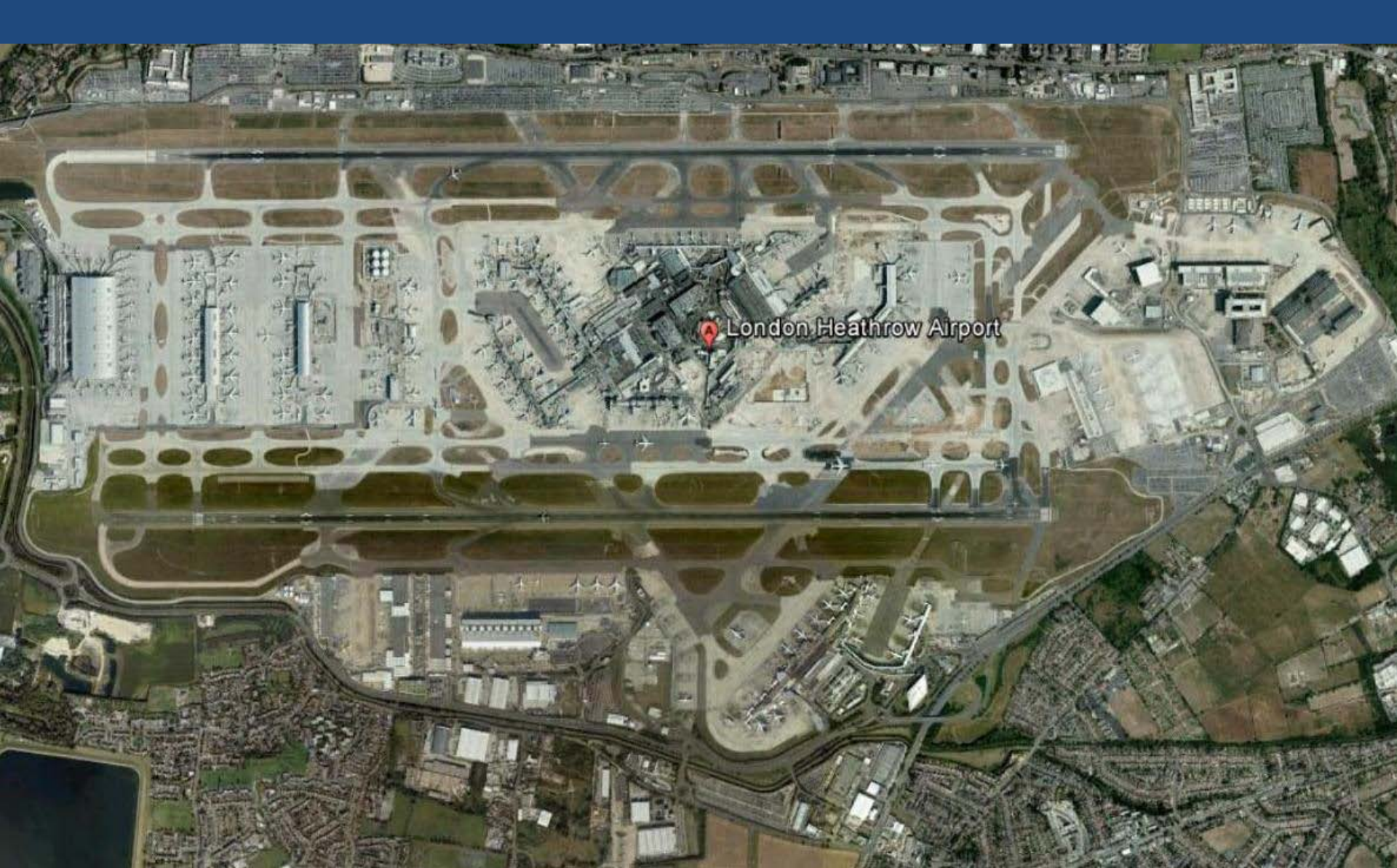
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# Heathrow Airport – Tunnels (overview)

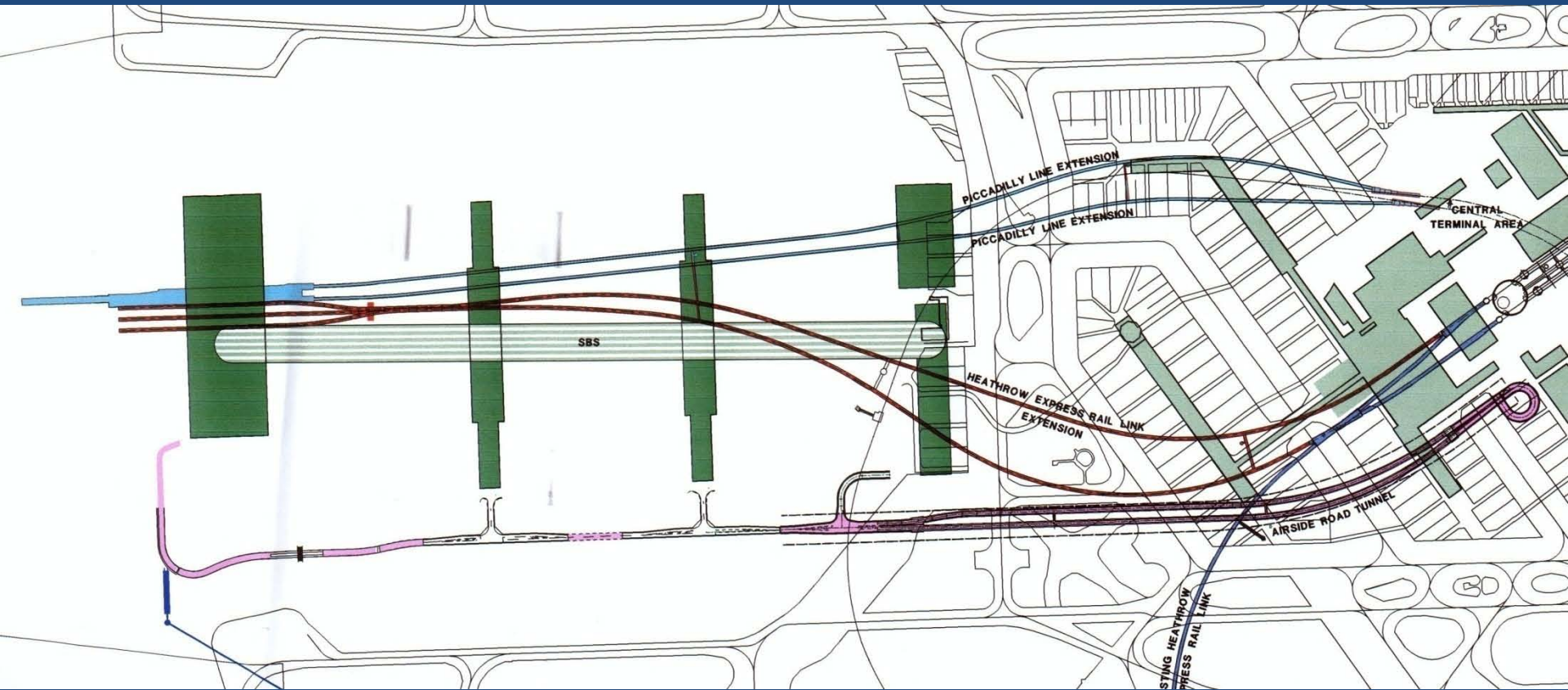
# HEATHROW'S FIFTH TERMINAL



SOURCE: Courtesy of Ordnance Survey



## General Overview



The works consisted of more than 14 kilometres of tunnels including the airside road tunnel, the Heathrow express extension, the Piccadilly underground line extension and junction, and storm water outfall and service tunnels. The tunnels had to be driven beneath live airport taxiways and aircraft stands without any disturbance to airport operations.

## Technical features

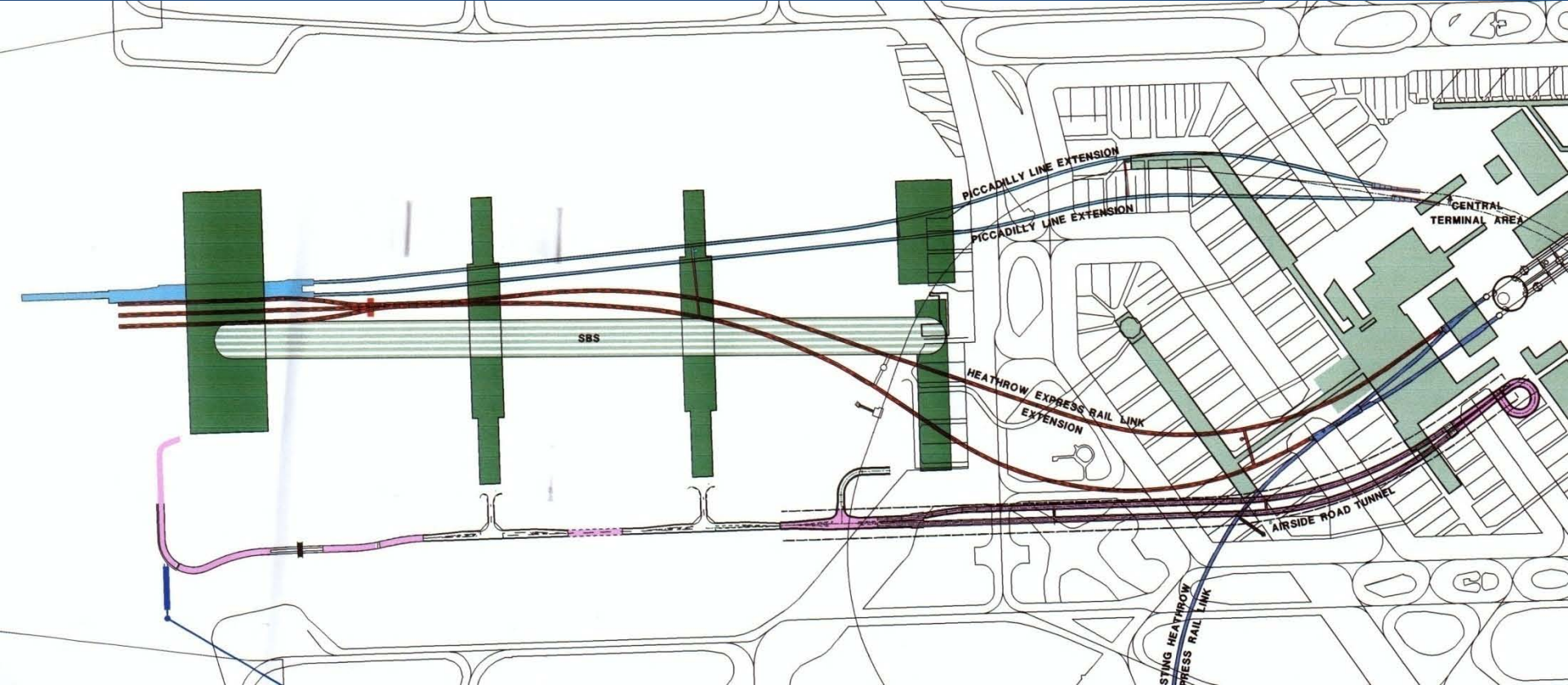
Each of the Terminal 5 tunnels and connections presented its own specific technical challenges. Several factors had to be successfully managed through creative design and advanced mining technology Terminal 5 Tunnels, Heathrow Airport.

Tight surface settlement limits had to be adhered to as most of the tunnelling runs below aircraft stands and taxiways.

The geotechnical characteristics of London clay, through which most of the tunnels were driven, made it critical to prevent any ground movement during excavation.

The new tunnels had to be accommodated in, and connected to, an already intricate network of existing, high-volume tunnels – calling for highly complex geometry within extremely fine tolerances.

# Heathrow Airside Road Tunnel (ART)



The Heathrow Airside Road Tunnel (ART) is a tunnel at London Heathrow Airport. It connects the airside roads around Terminals 1, 2 and 3 to the airside roads around Terminal 5. The ART is 1.42 km long, consisting of 60 m of twin-cell cut and cover box at each end, linked by a pair of 1.3 km bored tunnels. The ART was designed and built between 1999 and 2004 by a team of engineers from BAA (who own the tunnel), AMEC, Laing O'Rourke, Morgan-Vinci JV and Mott MacDonald.



Each bore contains an unusual road layout, consisting of a single carriageway 6 m wide; just wide enough to allow an airport bus (Cobus 2700) to drive past another bus stopped at the side of the road. The two tunnels are linked by escape cross-passages at intervals of 100–130 m. The tunnel was opened to airside traffic in March 2005 and is used only by vehicles with security clearance to drive airside. Now that Terminal 5 is fully operational, the ART forms the link between it and the other terminals at Heathrow.



The bored tunnels have internal diameter 8.1 m and were driven by a 9.16 m diameter Herrenknecht earth pressure balance TBM. The excavations were lined with a bolted concrete lining 0.45 m thick: these are unusually strong tunnel segments, required because the ART is so close to the surface and, at one point, passes 3 m over the top of the Heathrow Connect tunnel to Terminal 4.



**Piccadilly Railway Tunnels**



**Baggage Transfer Tunnel**